

# (12) United States Patent

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## **OPTICAL INFORMATION MEDIUM, AND** METHOD AND APPARATUS FOR FABRICATING THE SAME

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# Related U.S. Application Data

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Field of Search ..... ..... 156/74, 285, 295, (58)156/379.8, 582, 275.5, 275.7, 539; 118/52;

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#### (57) **ABSTRACT**

The disk-shaped optical information medium of this invention includes: a first substrate having a center hole; a second substrate having a center hole; and a radiation curable resin interposed between the first and second substrates for bonding together the first and second substrates, wherein the optical information medium further includes a stopper for preventing the radiation curable resin from protruding into the center holes of the substrates, and a space between the first and second substrates of at least a half of a clamp region for clamping the optical information medium is filled with the resin.

# 9 Claims, 17 Drawing Sheets

